

**Lead free
Available**



**Interflux® Electronics NV
ANTI-OXIDANT PELLETS**



!! Prevents dross formation, up to 60% savings !!

Procedure for the first use of Anti-Oxidant pellets



Take the nozzle and the pump out of the solder bath and clean them carefully.



Make sure that the sides and the bottom of the solder pot are made free of oxides as much as possible. Sticky oxides can be removed by scraping them away with a spatula

Reduce the oxides that are in the solder bath by using the de-oxidation oil IF 910 (procedure available). Remove the black powder that results from the de-oxidation treatment. The result must be a clean solder bath without oxides.

Add for every kg of solder in the bath, 3 gr of pellets.

eg : solderbath with 450kg of solder : add $450 \times 3 = 1.350$ gr of pellets.

Let the pellets melt and place the clean nozzles and pump back in their original position.

Procedure for the daily use of Anti-Oxidant pellets



For every kg of new solder added to the solder bath : add 3 gr of pellets.